Function	Suggested word or phrase
Referring to the past	formerly, previously
Expanding on a point	besides, furthermore
Contrasting	on the other hand, conversely
Summarising	in short, in summary, by way of précis
Drawing a conclusion or inference	as a consequence, consequently, as a result
Giving an example	for instance, for example
Emphasising	in particular, especially, it should be stressed that
Qualifying	however, it should also be borne in mind that
Making a logical step in the argument	therefore, thus, it follows that in particular
Beginning	firstly, to begin with
Making an assumption	of course, naturally, clearly, evidently
Referring to a new issue	turning to, with reference to, with respect to, with regard to, regarding
Hypothesising	in the event that, if
Bearing a factor in mind	given that, bearing in mind that, considering that,
Stating an exemption	except, with the exception of, save for, save as to